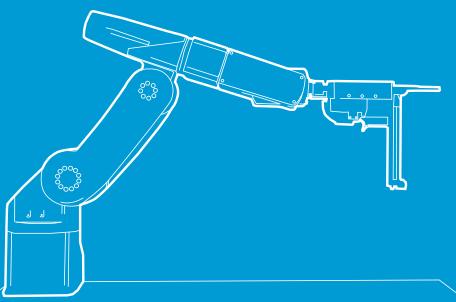


BeA Professional Tools and Fastening Systems

BeA Autotec

Automation Technology







BeA Autotec Efficiency in Automation

Process reliability in industrial production systems

Integrated fastening solutions from the market leader

Ensuring process reliability is essential in industrial manufacturing. At BeA we are aware of our responsibility to develop and build products that are easy to deploy in industrial manufacturing environments and are durable and reliable in multi shift operations.

In automation technology, we are Number 1 in the world with BeA Autotec and brought pioneering innovations into the market over recent years. Our automation know how is part of our corporate DNA.

We supply automotive manufacturers and suppliers with certified products that meet the high demands of our manufacturers. Our coil and strip nailers for the packaging and construction industries are incredibly robust and are really "tough".

BeA Autotec has stood for customer specific solutions with a high degree of automation in the manufacturing process for more than 40 years. Regardless of whether the fastening is carried out as a separate process, integrated in the manufacturing process or robotically controlled.

The latest BeA automation technology innovations

- BeA Autotec unit 244 with exchangeable cassette and BeA Autotec unit 288 for jumbo coils up to 2500 nails
- BeA Autotec screwdriver for large coils up to 700 screws
- BeA Autotec "Pusher" device that allows extremely precise setting of the nail depth

Your strong partner: The BeA Group

- Own development of tools and fasteners
- Production in Germany and Europe
- 11 subsidiaries
- 3 branches
- Distribution partners in more than 40 countries
- 20.000 customers worldwide
- Highest service and expert advice
- Quick and reliable delivery
- Market and quality leader in Europe
- More than 100 years experience in fastening technology

Get in touch with our experts

BeA GmbH

Bogenstrasse 43-45, 22926 Ahrensburg, Germany

Phone: +49 4102 78 445 Email: info@bea-group.com



THE POWER OF FASTENING



The BeA Autotec Systematics

Tool selection depends on

- Type and available space within the entire system
- Type of magazine required
- Stapling direction
- Available space for reloading

Nose lengths selection depends on

Design and character of the workpiece

The BeA Autotec magazine types

- Change-over cassette
- Top loader
- Side loader
- Long magazine
- Self-reloading system



Watch it on



Please visit our homepage www.bea-group.com





BeA Autotec - The perfect fastening solution for your manufacturing environment

 Description	Fastener	Product strength
BeA Autotec Change-over cassette Applications: Prefab house manufacturing	BeA Staples Type: 16, 92, 155, 180 Length: 25 - 80 mm Capacity: up to 2,300	 Compact design High speed reloading Long operating life Frequency up to 10 staples per second Electronic placement and magazine control
BeA Autotec Top loader Applications: Automotive, furniture, packaging, pallets	BeA Staples Type: universal Length: 4 - 65 mm Capacity: up to 10,000	 High magazine capacity Minimal reloading time Electronic placement and magazine control Frequency up to 6 staples per second Multiple mounting options facilitate installation
BeA Autotec Side loader Applications: Automotive, furniture, packaging, pallets	BeA Staples Type: universal Length: 4 - 110 mm Capacity: up to 5,000	 High magazine capacity Automatic reloading – avoid time intensive manual reloading Electronic placement and magazine control Frequency up to 6 staples per second Multiple mounting options facilitate installation

- Decrease of manufacturing costs
- Higher quality level
- High flexibility
- Increased productivity
- Reduced change-over times
- Low maintenance



BeA Autotec - The perfect fastening solution for your manufacturing environment

Description	Fastener	Product strength
BeA Autotec Change-over cassette Applications: Prefab house manufacturing	BeA Staples Type: 246 (Wide crown) Length: 75 - 160 mm Capacity: up to 500	 Insulation and ETICS installation up to 130 mm Enhanced productivity and quality Up to 2 staples per second Minimized change over and reload times
BeA Autotec Cassette Applications: Prefab house manufacturing	BeA Staples Type: 346 (Wide crown) Length: 200 mm Capacity: up to 600	 Insulation and ETICS installation up to 160 mm Enhanced productivity and quality Up to 2 staples per second Minimized change over and reload times
BeA Autotec Long magazine Applications: Automotive, furniture, packaging, pallets	BeA Staples Type: universal Length: 4 - 200 mm Capacity: up to 500	 Placement and stapling possible in any position and orientation Various lengths can be loaded without further adjustments Electronic placement and magazine control High speed fastening - frequency up to 6 staples per second Multiple mounting options facilitate installation

Numerous applications - Optimal solutions - One supplier

- Innovative Autotec tools
- High quality standards
- Custom made solutions
- Project implementation directly at the customer's site together with the plant manufacturer
- Service and maintaining on site



BeA Autotec - The perfect fastening solution for your manufacturing environment

Description	Fastener	Product strength
BeA Autotec Coil nailer Applications: Prefab house manufacturing, furniture frames, packaging, pallets	BeA Nails Type: BDC, TC Length: 30 - 130 mm Capacity: up to 900	 High magazine capacity (Jumbo coils) Electronic placement and magazine control Accurate nail placement Frequency up to 4 nails per second
BeA Autotec Strip nailer Applications: Prefab house manufacturing, automotive, windows and doors, packaging, pallets	BeA Pins, Brad, Nails Type: S, SK, D-head, R20 Length: 12 - 100 mm Capacity: up to 400	 Enhanced productivity and quality Frequency up to 6 pins/brads per second Frequency up to 4 nails per second Minimized change over and reload times
BeA Autotec Pusher Applications: Exposed form work, cladding, Prefab house manufacturing	BeA Nails Type: TCIN 0° Length: 35 - 50 mm Capacity: up to 1,000 Also available for corrugated nail type W12 and K-Coil	 Elevation adjustment up to 30 mm Preset penetration depth +/- 2 mm, adjustable in 0.25 mm steps Fast pushing technology >2 nails/sec Jumbo coil magazine Nail guide ensures 90° nail position while pushing
BeA Autotec Screwdriver Applications: Exposed form work, cladding, Prefab house manufacturing	BeA Screws Type: Coil screws universal Length: 40 - 80 mm Capacity: up to 700 For screws from the BeA and KMR range	 Preset penetration depth +/- 2 mm, adjustable in 0.25 mm steps Jumbo coil magazine Optimal screw alignment Screw guide ensures 90° nail position while pushing



BeA Automated Fastening Systems – reaching beyond standard solutions

BeA robot nailer with reloading station

For staples and pins

Incorporates fully automated production processes by being mounted on either multi axis robots or X/Y/Z linear units

- Small dimensions and low weight accommodate easy handling and high process speeds. The automatic reloading feature minimizes the tool's weight by carrying only the necessary amount of fasteners per cycle
- Placement and stapling possible in any position and orientation
- Very high capacity of the stationary reloading unit (up to 30,000)

Applications:

Furniture industry, automotive, moulds for sand casting, specialty crate manufacturing

BeA Autotec

BeA GmbH

Bogenstraße 43 – 45, 22926 Ahrensburg Germany

Tel.: +49 (0) 4102 78 - 445 info@bea-group.com

BeA GmbH Branch Office AustriaMarktstraße 3
2331 Vösendorf

Austria

Tel.: +43 (0) 1 699 27 01 - 0 info@at.bea-group.com

BeA HVV AG

Isenrietstraße 18 8617 Mönchaltorf Switzerland

Tel.: +41 (0) 44 948 13 66 info@ch.bea-group.com

www.bea-group.com

